



# 2-step solution

System solutions for weld treatment





## System solutions for weld treatment

### Carbon Steel – Pre Powder Coating



**1** Weld removal: 4819 siaron, P36



**2** Refinement: 6250 scm, extra coarse

#### Further finishing recommendations (dual action sander):

**3** For wet paint or finer coatings, thickness 1 – 2 mm:  
1815 siatop, P120

### Stainless Steel – Pre Satin Finishing (finish obtained appr. #120 – #150)



**1** Weld removal: 4815 siacut, P80



**2** Refinement: 6250 scm, coarse

#### Further finishing recommendations:

**3a** For #4 finish:  
scm belt/sleeve, coarse

**3b** For #5 finish:  
scm belt/sleeve, medium

### Aluminium – Pre Coating



**1** Weld removal: 4919 siaral, P60



**2** Refinement: 6260 scm, medium

#### Further finishing recommendations (dual action sander):

**3a** For wet paint or finer coatings, thickness less than 1 mm:  
6712 siafleece, medium

**3b** For wet paint or finer coatings, thickness 1 – 2 mm:  
1950 siaspeed, P180

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