Your system solution from sia Abrasives

Combined Power

The new 6924 heavy duty surface conditioning disc has proven its competitive advantages in combination with sia Abrasives' fibre and flap discs. Use the combination of coated and nonwoven abrasives for weld treatment as pre-coating preparation.

- Advantages

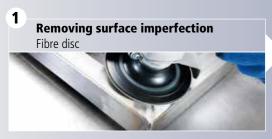
 One brand, one solution
- Highest performance
- Less disc changes, more speed, most efficient
- Proven success in countless applications on mild and stainless steel





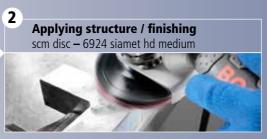
Welding











sia Abrasives Industries AG 8501 Frauenfeld Switzerland

Art. ID: 0020.7201.01 - 03.209.en.0413 © by sia Abrasives Industries AG – All rights reserved

www.sia-abrasives.com



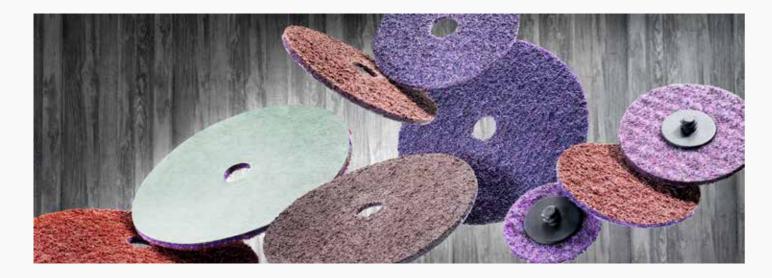


6924 siamet hd

New high performance SCM – experience the difference



6924 siamet hd – High performance scm disc **Performance comparison**



Heavy Duty surface conditioning disc where the focus is more on aggressive cut than fine surface finishing. Fast cutting and high initial stock removal rate characterise this product.

Your partner recommended for tough grinding jobs on mild steel and stainless steel.

Advantages

- Up to 4 times longer lifetime than the market leader - Faster working than the market leader, especially in the first 5 minutes
- More durable so more resistant on edges
- Considerably more resistant to smearing than existing products, especially from the disc edge when working in tight angles
- Medium gives similar surface finish to existing products with considerably longer lifetime: anything up to 3 times
- Coarse is only slightly coarser than existing products with considerably longer lifetime: anything up to 3 times

Product profile

Grit: Aluminium Oxide Grit range: medium, coarse Nylon fibre Backing: Bondina: Synthetic resin

Applications

- Blending after fibre disc. Due to the faster cut rate of siamet hd coarser fibre discs can be used to speed up the application
- Light grinding applications e.g. fused corner welds where no extra material is added during welding
- Light deburring
- Remove surface scratches and handling marks
- Weld cleaning and refinement where weld removal is not required
- High volume production lines such as construction vehicle manufacturing

Product range

Button Mounted



Coarse **Brown / Purple** Ø 50 mm Art. ID: 0546.3989.2923 Ø 75 mm Art. ID: 1073.9713.2923



Coarse

Brown / Purple

Medium Maroon / Purple Ø 50 mm Art. ID: 0546.3989.4923 Ø 75 mm Art. ID: 1073.9713.4923 Art. ID: 9880 8726 2923

Hook and Loop



Medium Maroon / Purple Ø 115 mm, hole 22 mm Ø 115 mm, hole 22 mm Art. ID: 8527.2201.2923 Art. ID: 8527.2201.4923 Ø 178 mm hole 22 mm

Fibre Backed



Coarse Brown / Green Ø 115 mm. hole 22 mm Art. ID: 0983.5066.2923 Ø 178 mm. hole 22 mm Art. ID: 2337.2058.2923

6924 siamet hd coarse

Time-Test: Average time taken to finish

100 mm square

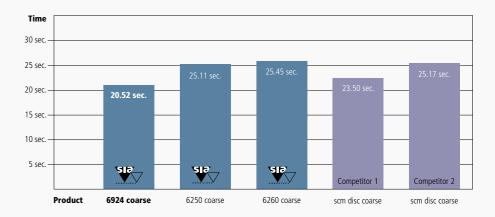
Hook and Loop, Ø 115 mm Product: Scratches: Removing grit 80 scratches

Stainless Steel Material:

Competition barely finishes first **Result:**

square and takes almost 25%

longer!



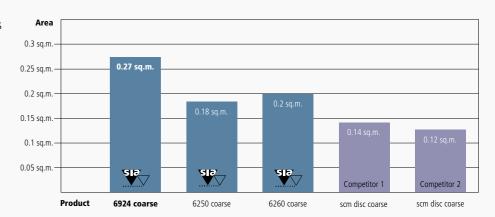
Area-Test: Total area finished in square meters Hook and Loop, Ø 115 mm Product: Scratches: Removing grit 80 scratches

Stainless Steel Material:

The coarse grade lasted 3x the **Result:**

competition, finishing an additional

two square feet!



6924 siamet hd medium

Time-Test: Average time taken to finish

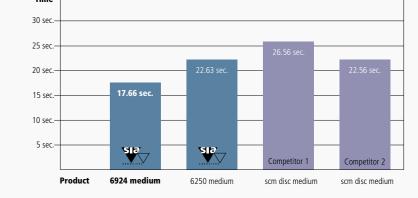
100 mm square

Hook and Loop, Ø 115 mm Product: Removing grit 120 scratches Scratches:

Material: Stainless Steel

Result: The medium grade achieves 30%

more cut in the first minutes!



Area-Test: Total aera finished in square meters Product: Hook and Loop, Ø115 mm Scratches: Removing grit 120 scratches Stainless Steel Material:

Up to 3 times longer lifetime than **Result:**

the competition!

